
TABLE OF CONTENTS

1.0 PURPOSE AND SCOPE	1
1.1 PURPOSE	1
1.2 SCOPE	1
2.0 REFERENCED DOCUMENTS	1
3.0 DEFINITION OF TERMS	1
4.0 PERSONNEL SAFETY	2
5.0 TECHNICAL REQUIREMENTS	2
5.1 ESD GROUNDING/BONDING REFERENCE SYSTEMS.....	2
5.1.1 AC Equipment Ground	2
5.1.2 Auxiliary Ground.....	2
5.1.3 Equipotential Bonding	3
5.2 CONNECTIONS TO THE ESD GROUNDING/BONDING REFERENCE POINT	3
5.2.1 Common Point Ground	3
5.2.2 Auxiliary Ground System	5
5.2.3 Equipotential Bonding	5
5.3 OTHER CONSIDERATIONS.....	6
5.3.1 Metal Bench Tops	6
5.3.2 Isolated Ground Receptacles.....	6
5.3.3 ESD Technical Element Conductors.....	6
5.3.4 Vehicles.....	7
5.3.5 Mechanical Requirements	7
6.0 ELECTRICAL REQUIREMENTS	7
6.1 INSTRUMENTATION.....	7
6.1.1 DC Ohmmeter	7
6.1.2 AC Circuit Tester (Impedance Meter)	7
6.2 ESD GROUNDING SYSTEM VERIFICATION	7
6.2.1 Equipment Grounding Conductor	7
6.2.2 AC Equipment Ground and Auxiliary Ground Verification	7
6.3 TECHNICAL ELEMENTS	8
6.4 LEVEL 2 TECHNICAL ELEMENTS	10
7.0 TEST PROCEDURES	10
7.1 RECEPTACLE WIRING VERIFICATION	10
7.2 ESD GROUNDING/BONDING REFERENCE POINT TESTS	10
7.2.1 Facilities with AC Equipment Ground	10
7.2.2 Facilities with AC Equipment Ground and Auxiliary Ground	10
7.2.3 Field Service/Equipotential Bonding (Applications without AC Equipment Ground) .	11

ANNEXES

Annex A (Informative): ESD Grounding Considerations 12
Annex B (Informative): ANSI/ESD S6.1 Revision History 13

FIGURES

Figure 1: Common Point Ground Concept (Simple) 3
Figure 1A: Basic EPA Grounding System with Common Point Ground 4
Figure 1B: Common Point Ground (Example Only) 4
Figure 2: Workstation with Two Common Point Grounds to an Auxiliary Ground 5
Figure 3: Typical Field Service Situation using Equipotential Bonding 5
Figure 4: Isolated Ground Receptacle 6
Figure 5: Main Service Equipment, Single Phase 8
Figure 6: Typical ESD Ground Connection and Main Service Equipment 8
Figure 7: Typical ESD Protective Workstation with Common Point Ground 9
Figure 8: Example of a Common Point Ground Resistance Measurement 9